

Version : <u>1.0</u>

TECHNICAL SPECIFICATION

MODEL NO.: PD057VU5

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Customer's Confirmation

Customer

Date

Ву

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Confirmed By

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Prepared By

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TECHNICAL SPECIFICATION

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1. Application

This data sheet applies to a color TFT LCD module, PD057VU5.

PD057VU5 module applies to OA product, car TV (must use Analog to Digital driving board), which requires high quality flat panel display. If you must use in severe reliability environment, please don't extend over PVI's reliability test conditions.

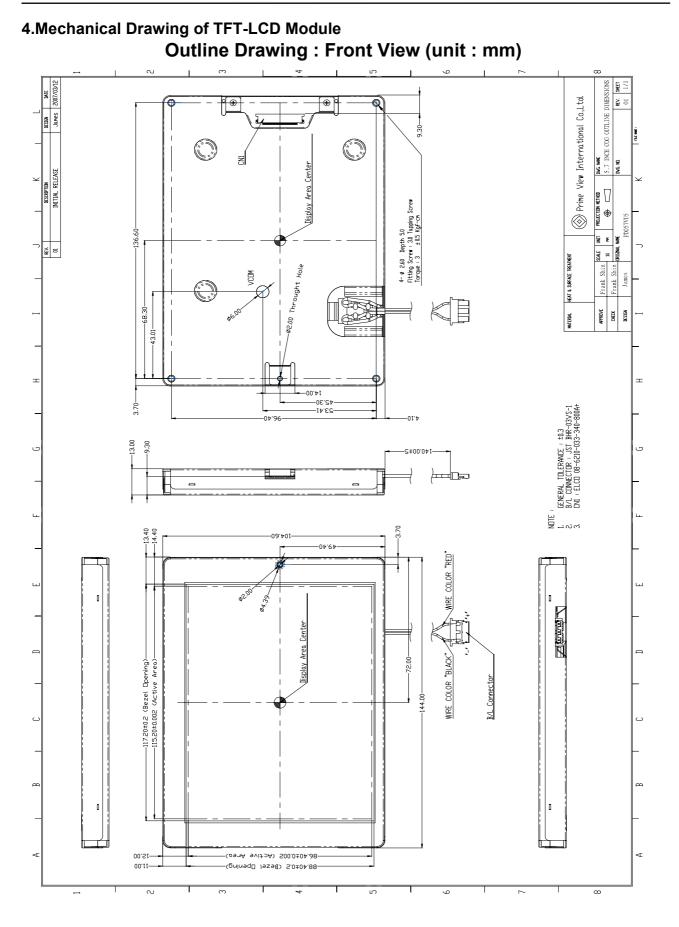
2. Features

- . QVGA (320*240 pixels) resolution
- . Amorphous silicon TFT LCD panel with LED
- . Pixel in stripe configuration
- . Thin and light weight
- . Display Colors : 262,144 colors
- . TTL interface

3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5.7 (diagonal)	inch
Display Format	320×(R,G,B)×240	dot
Display Colors	262,144	
Active Area	115.20 (H)×86.4 (V)	mm
Pixel Pitch	0.36(H)×0.36(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	144(W)×104.6 (H)×13.0 (D) (typ.)	mm
Weight	206±10	g
Back-light	LED	
Surface treatment	Anti-glare + SWV	
Display mode	Normally white	
Gray scale inversion direction	6 o`clock	

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5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

Connector type: ELCO 08-6210-033-340-800A+, PIN No 33 pins, pitch=0.5mm

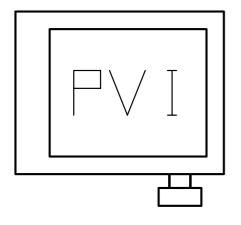
Pin No	Symbol	I/O	Description	Remark
1	GND	-	GND	
2	CK	Ι	Clock signal for sampling each data signal	
3	Hsync	Ι	Horizontal synchronous signal(neqative)	
4	Vsync	Ι	Vertical synchronous signal(neqative)	
5	GND	-	GND	
6	R0		RED data signal(LSB)	
7	R1	-	RED data signal	
8	R2	Ι	RED data signal	
9	R3	Ι	RED data signal	
10	R4	-	RED data signal	
11	R5	I	RED data signal(MSB)	
12	GND	-	GND	
13	G0	Ι	GREEN data signal(LSB)	
14	G1	Ι	GREEN data signal	
15	G2	Ι	GREEN data signal	
16	G3	-	GREEN data signal	
17	G4	Ι	GREEN data signal	
18	G5	-	GREEN data signal(MSB)	
19	GND	-	GND	
20	B0	-	Blue data signal(LSB)	
21	B1	Ι	Blue data signal	
22	B2	-	Blue data signal	
23	B3	Ι	Blue data signal	
24	B4	Ι	Blue data signal	
25	B5	Ι	Blue data signal(MSB)	
26	GND	-	GND	
27	ENAB	Ι	Signal to settle the horizontal display position(positive)	Note5-1
28	V _{CC}	-	+3.3V power supply	
29	V_{CC}	-	+3.3V power supply	
30	R/L	1	Horizontal display mode select signal	Note5-2
- 50	30 R/L I		L · Normal ,H · Left /Right reverse mode	
31	31 U/D I		Vertical display mode select signal	Note5-3
			H : Normal ,L :Up/Down reverse mode	
32	V/Q		VGA / QVGA mode select signal	Note10-2
33	GND	-	GND	

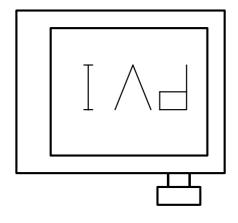
Note5-1 : The horizontal display start timing is settled in accordance with rising of ENAB signal. In case ENAB is fixed "Low",the horizontal start timing is determined as described in 10-2. Don't keep ENAB"High" during operation.

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Note 5-2 , 5-3 : The definitions of U/D & R/L





R/L(PIN 30)= Low, U/D(PIN 31)= High

R/L(PIN 30)= High , U/D(PIN 31)= Low

5-2) LED Backlight driving

Connector type: JST BHR-03VS-1, PIN No 2 pins, pitch=3.5mm

Pin No	Symbol	Description	Remark
1	V_{High}	Power supply for lamp (High voltage side)	Red
-	NC	This is electrically opened	-
3	V_{Low}	Power supply for lamp (Low voltage side)	Black

Note 5-4: Low voltage side of backlight inverter connects with ground of inverter circuits.

6.Absolute Maximum Ratings:

GND=0V, **Ta=25**℃

Parameters	Symbol	Condition	MAX.	Unit	Remark
Input Voltage	Vi	Ta=25℃	-0.3~+4	V	Note6-1
+3.3V supply voltage	V _{CC}	Ta=25 ℃	0~+3.6	V	

Note6-1:CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,R/L,U/D,V/Q

7.Electrical Characteristics

7-1) Recommended Operating Conditions:

GND=0V, **Ta=25**℃

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
+3.3V Supply Voltage	V _{CC}	+3.0	+3.3	+3.6	V	
Permissive input ripple voltage	V _{RF}	-	-	100	mVp-p	$V_{CC}=3.3V$
Input voltage(Low)	V _{IL}	0	-	$0.3 V_{CC}$	V	
Input voltage(High)	V _{IH}	$0.7 V_{CC}$	-	V _{CC}	V	

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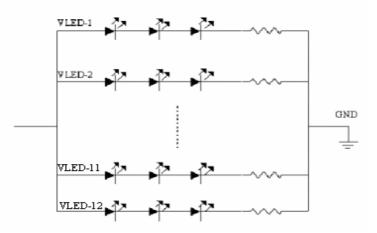
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7-2) Recommended Driving Condition for LED Back Light

						Ta=25℃
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED voltage	V _{LED}	-	11.0	11.5	V	$I_L = 20 \text{mA}$
LED current	I _{LED}	-	20	-	mA	Note 7-1
Back Light Power Consumption	P _{LED}	-	2640	2760	mW	Note 7-2

Note 7-1 : The LED driving condition is defined for each LED module. (3 LED Serial) Note 7-2 : $P_{LED} = V_{LED-1} * I_{LED-1} + V_{LED-2} * I_{LED-2} + V_{LED-11} * I_{LED-11} + V_{LED-12} * I_{LED-12}$



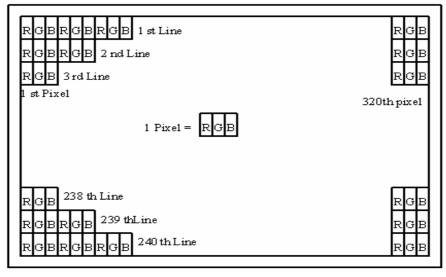
7-3) Power Consumption

Parameters	Symbol	Тур.	Max.	Unit	Remark
+3.3V Current Dissipation	I _{CC}	67	75	mA	
LCD Panel Power Consumption	-	0.22	0.25	W	
Total Power Consumption	-	2.86	3.01	W	

Note 7-3: The power consumption for back light is not included.

8. Pixel Arrangement

The LCD module pixel arrangement is stripe configuration.



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9. Display Color and Gray Scale Reference

	n and Oray							In	put	t Co	olor	Da	ta						
Co	olor			Re	ed					Gre	een					Bl	ue		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B 3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
Red	\downarrow	\downarrow	↓	\downarrow	\downarrow	↓	\downarrow	\downarrow	¥	\downarrow	\downarrow	\downarrow	\downarrow	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
Green	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	↓	\downarrow	\rightarrow	\downarrow	\rightarrow	\downarrow	\downarrow	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
Blue	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow								
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

10. Interface Timing

10-1) Timing Parameters

Characteristics		Symbol	Min.	Тур.	Max.	Unit	Remark	
	Frequency	1/Tc	_	25.18	28.33	MHz	V/Q=H	
Clock	Frequency	1/10	-	6.3	7.0	MHz	V/Q=L	
	Duty ratio	Tch/Tc	40	50	60	%	V/Q=L	
Dete	Set up time	Tds	5	-	-	20		
Data	Hold time	Tdh	10	-	-	ns		
	Cycle	ТН	30.0	31.8	-	us	V/Q=H	
Horizontal			700	800	900	clock	v/Q=11	
		TH	50.0	63.6	-	us	V/Q=L	
sync. signal			360	400	450	clock	V/Q-L	
	Pulse width	ТНр	2	96	200	clock		
Vertical sync.	Cycle	TV	515	525	560	line	V/Q=H	
signal	Cycle	TV	251	262	280	mie	V/Q=L	
	Pulse width	TVp	2	I	34	line		
Horizontal displ	ay period	THd		320		Clock		
HsyncClock p	hase difference	THc	10	-	Tc-10	ns		
HsyncVsync. phase difference		TVh	0	-	TH-THp	ns		
Vertical sync. signal start		TVs		34	line	V/Q=H		
position		103		7		V/Q=L		

AC Electrical Characteristics (V_{CC} =+3.3V,GND=0V,Ta=25°C)

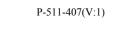
Note10-1 : In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

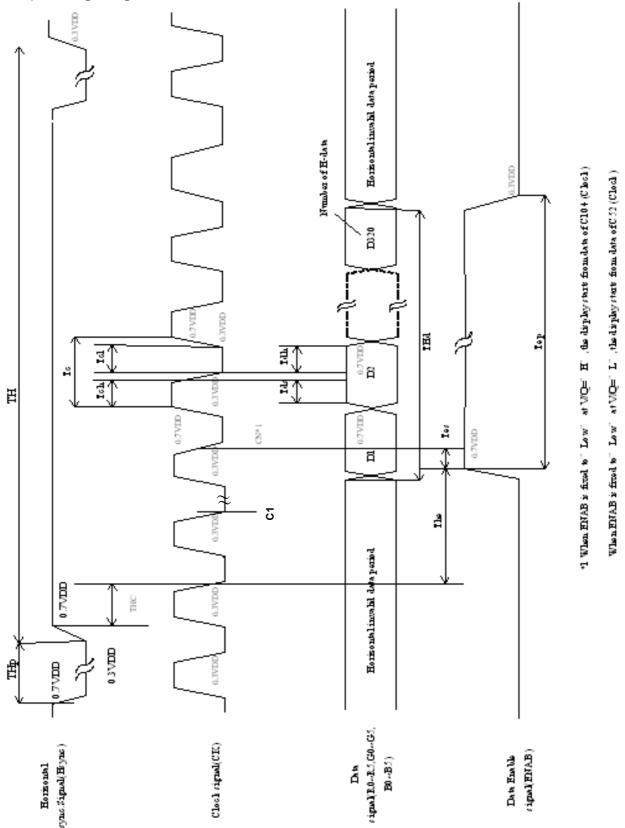
Parameter		symbol	Min.	Тур	Max	Unit	Remark
Enable	Set up time	Tes	5	-	Tc-10	ns	
signal	Pulse width	Тер	2	320	TH-10	clock	
Hsync-En	Hsync-Enable signal		44	-	TH-664	clock	V/Q=H
phase difference		The	2	-	TH-340	CIUCK	V/Q=L

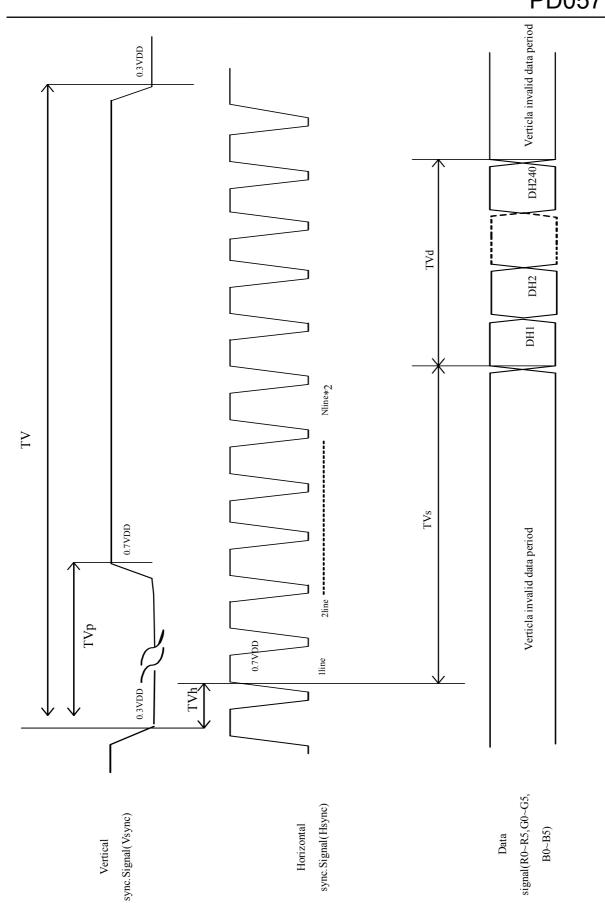
Note10-2:

When ENAB is fixed at "V/Q=Low", the display starts from the data of C52 (clock). When ENAB is fixed at "V/Q=High", the display starts from the data of C104 (clock).









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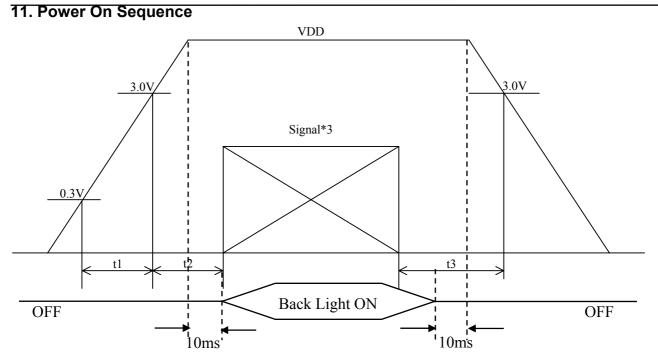
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- 1. 0<t1≦20ms
- 2. 0<t2≦50ms
- 3. 0<t3≦1s

12. Optical Characteristics

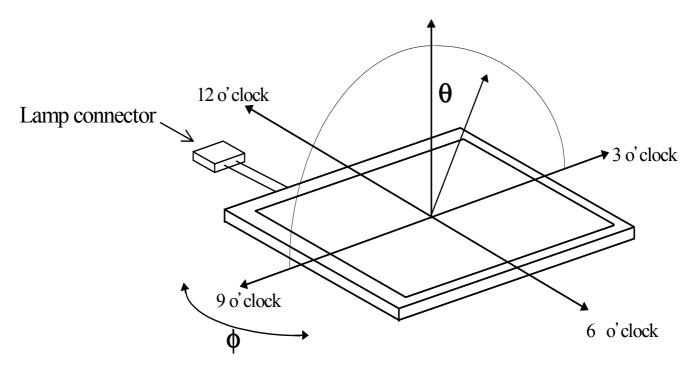
12-1) Specification:

<i>,</i> .								Ta=25 ℃
Param	eter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
	Horizontal	θ		55	60	-	deg	Note 12-1
Viewing Angle	Vertical	θ (to 6 o'clock)		45	50	-	deg	
Ū	Ventical	θ (to 12 o'clock)		35	40	-	deg	
Contrast Ratio		CR	At optimized viewing angle	300	600	-	-	Note 12-2
Response tim	Rise	Tr	<i>θ</i> =0°	-	15	30	ms	Note 12-3
Response um	Fall	Tf	0-0	-	25	50	ms	NOLE 12-3
Brightr	ness	-	θ =0°/ φ =0	600	700	-	cd/ m ^²	Note 12-4
Luminance	Uniformity	U%		80	85	-	%	Note 12-5
White Chr	White Chromaticity			0.28	0.31	0.34	-	
write Child				0.31	0.34	0.37	-	
LED Life	e Time	-		20000	-	-	hr	

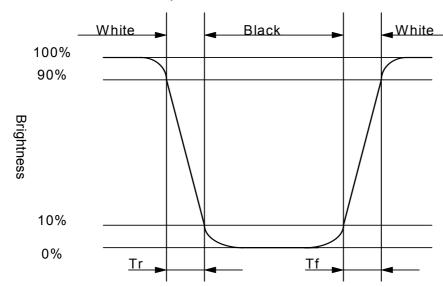
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Note 12-1: The definitions of viewing angles are as follow



Note 12-2: The definition of contrast ratio $CR = \frac{Luminance at gray level 63}{Luminance at gray level 0}$

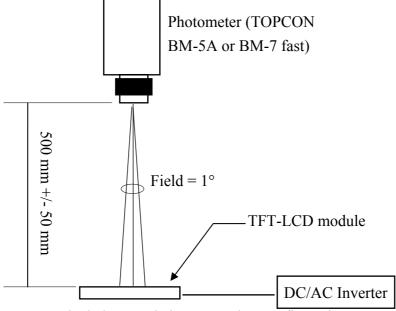


Note 12-3: Definition of Response Time Tr and Tr:

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Note 12-4: The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration Note 12-5: The uniformity of LCD is defined as

 $U = \frac{\text{The Minimum Brightness of the 9 testing Points}}{1}$

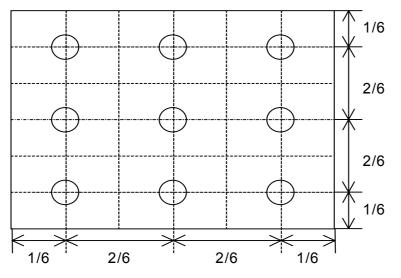
The Maximum Brightness of the 9 testing Points

Luminance meter: BM-5A or BM-7 fast (TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination: < 1 Lux

Measuring direction: Perpendicular to the surface of module The test pattern is white (Gray Level 63).



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13. Handling Cautions

13-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1. The noise from the backlight unit will increase.
 - 2. The output from inverter circuit will be unstable.
 - 3. In some cases a part of module will heat.
- c) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- d) Protective film (Laminator) is applied on surface to protect it against scratches and dirts. It is recommended to peel off the laminator before use and taking care of static electricity.

13-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

13-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

13-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

13-5) Polarizer mark

The polarizer mark is to describe the direction of wide view angle film how to match up with the rubbing direction.

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14. Reliability Test

No	Test Item	Test Condition	Remark
1	High Temperature Storage Test	Ta = +85℃, 240 hrs	
2	Low Temperature Storage Test	Ta = -40℃, 240 hrs	
3	High Temperature Operation Test	Ta = +80℃, 240 hrs	
4	Low Temperature Operation Test	Ta = -30℃, 240 hrs	
5	High Temperature & High Humidity	Ta = +60°C, 90%RH, 240 hrs	
	Operation Test	(No Condensation)	
6	Thermal Cycling Test	-20°C →+70°C, 200 Cycles	
	(non-operating)	30 min 30 min	
7	Vibration Test (non-operating)	Frequency: 10 ~ 57 HZ /Vibration Width:0.075 mm 58-500 Hz / Gravity: 9.8m/s2 Sweep time: 11 minutes Test period: 3 hrs for each direction of X, Y, Z	
8	Shock Test (non-operating)	Gravity: $490m/s2 * 6ms$ Direction: $\pm X$, $\pm Y$, $\pm Z$ 3 times for each direction	
9	Electrostatic Discharge Test (non-operating)	Machine Mode = $\pm 200V$ C = 200pF, R = 0 Ω 1 times discharge for each pad	

Ta: ambient temperature

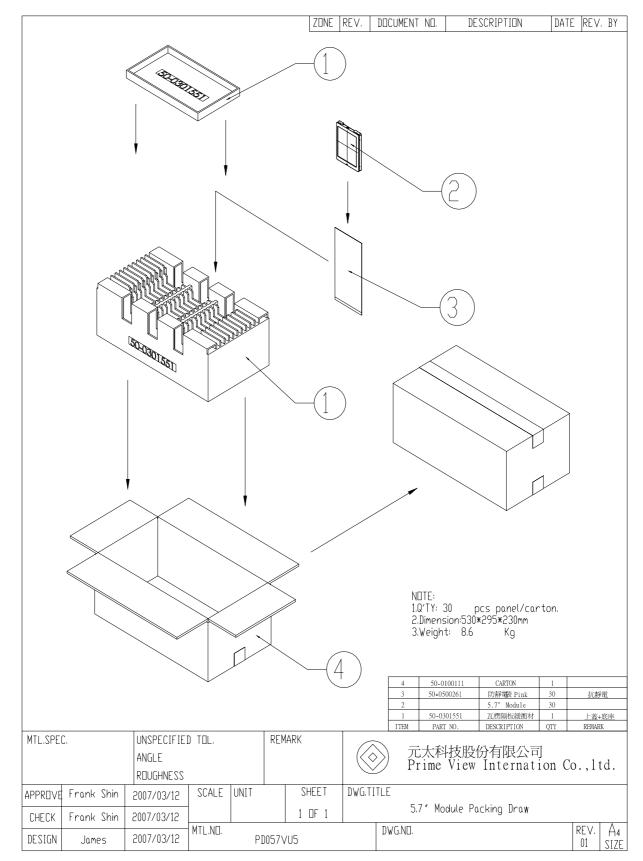
Note: The protective film must be removed before temperature test

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (Including : line defect, no image) All the cosmetic specification is judged before the reliability stress.

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15. Packing Diagram



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Revision History

Rev.	Issued Date	Eng.	Revised	Contents
1.0	Mar.12, 2007	吳昌霖	New	